# Life Cycle Analyses

MOBI5M





# Summary



**01** Methodology



02 Results



# Methodology

### **Environmental Impact Assessment**

#### **Functional unit**

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

### **Impact Indicator**

The impact is measured through the "IPCC 2021 GWP100" method

# Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

### Life Cycle Analyses

Cradle to grave





## **Emission Factor Inventory**

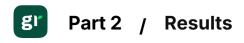
Nu m	Emission Factor	Source	Value	Unit
1	Polypropylene, granulate   Market activity	ECOINVENT 3.10	3.52	kg
2	Steel, low-alloyed   Ordinary transforming activity	ECOINVENT 3.10	2.20	kg
3	Electricity   Total (Scope 2 & 3)   People's Republic of China	IEA 2023	0.72	kWh
4	Freight   Boat   From CN to FR	WELOW EXPERTS 1.0	0.25	kg
5	Waste polyethylene/polypropylene product   Ordinary transforming activity	ECOINVENT 3.10	1.78	kg
6	Waste reinforcement steel   Ordinary transforming activity	ECOINVENT 3.10	0.06	kg



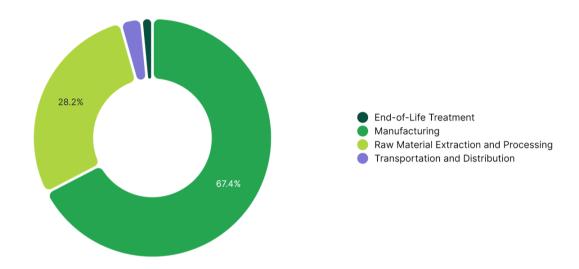




# Results



## Climate Change



Step	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Manufacturing	79.93	67.39 %
Raw Material Extraction and Processing	33.5	28.24 %
Transportation and Distribution	3.41	2.87 %
End-of-Life Treatment	1.78	1.50 %

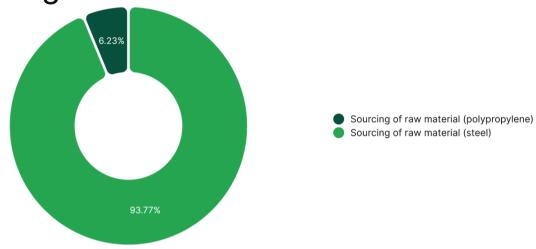
TOTAL			118.61	100.00 %





Climate Change - Raw Material Extraction and



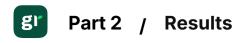


Activity	mission Factor Num	Quantity	Unité (kg	Impact CO₂ eq)	Percentage (%)
Sourcing of raw material (steel)	2	14.26	kg	31.41	93.77 %
Sourcing of raw material (polypropyler	ne) 1	0.59	kg	2.09	6.23 %

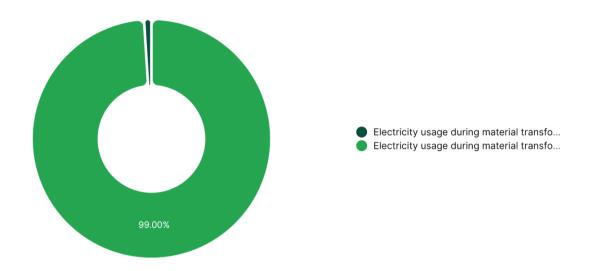
TOTAL	33.5	100.00 %
TOTAL	00.0	100.00 %







### Climate Change - Manufacturing



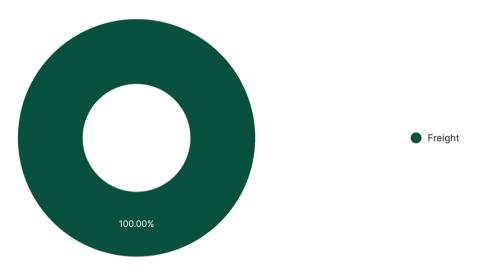
Activity	Emission Factor Num	Quantity	Unité (k	Impact g CO₂ eq)	Percentage (%)
Electricity usage during material transformation (steel)	3	109.44	kWh	79.14	99.00 %
Electricity usage during material transformation (polypropylene)	3	1.1	kWh	0.8	1.00 %

TOTAL		79.93	100.00 %





# Climate Change - Transportation and Distribution



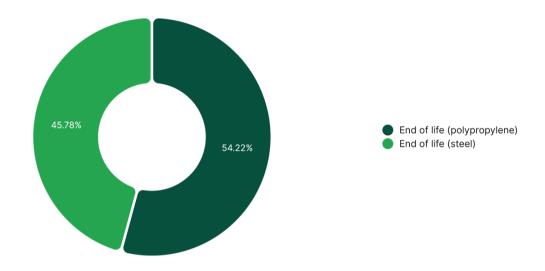
Activity	Emission Factor Num	Quantity	Unité (kg	Impact (CO <sub>2</sub> eq)	Percentage (%)
Freight	4	13.5	kg	3.41	100.00 %

TOTAL 3.41 100.00 %





### Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Unité (kg	Impact CO <sub>2</sub> eq)	Percentage (%)
End of life (polypropylene)	5	0.54	kg	0.96	54.22 %
End of life (steel)	6	12.96	kg	0.81	45.78 %

TOTAL	1.78	100.00 %
TOTAL	1.78	100.00





