Life Cycle Analyses

MOBI5L





Summary



01 Methodology



02 Results



Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

Impact Indicator

The impact is measured through the "IPCC 2021 GWP100" method

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Life Cycle Analyses

Cradle to grave





Emission Factor Inventory

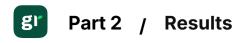
Nu m	Emission Factor	Source	Value	Unit
1	Steel, low-alloyed Ordinary transforming activity	ECOINVENT 3.10	2.20	kg
2	Polypropylene, granulate Market activity	ECOINVENT 3.10	3.52	kg
3	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.72	kWh
4	Freight Boat From CN to FR	WELOW EXPERTS 1.0	0.25	kg
5	Waste polyethylene/polypropylene product Ordinary transforming activity	ECOINVENT 3.10	1.78	kg
6	Waste reinforcement steel Ordinary transforming activity	ECOINVENT 3.10	0.06	kg



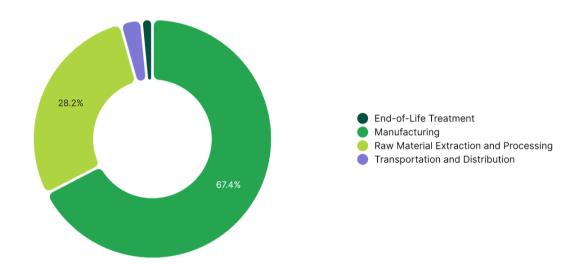




Results



Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Manufacturing	115.93	67.39 %
Raw Material Extraction and Processing	48.59	28.24 %
Transportation and Distribution	4.94	2.87 %
End-of-Life Treatment	2.58	1.50 %

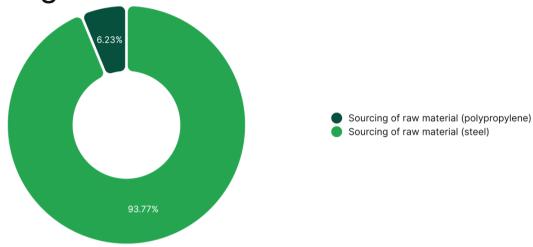
TOTAL	172.03	100.00 %
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Climate Change - Raw Material Extraction and



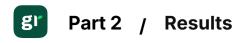


Activity	mission Factor Num	Quantity	Unité (Impact kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (steel)	1	20.68	kg	45.56	93.77 %
Sourcing of raw material (polypropylen	e) 2	0.86	kg	3.03	6.23 %

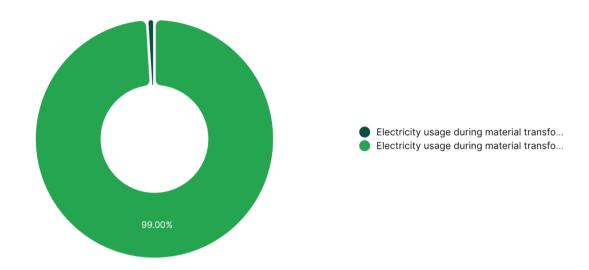
TOTAL		48.59	100.00 %







Climate Change - Manufacturing



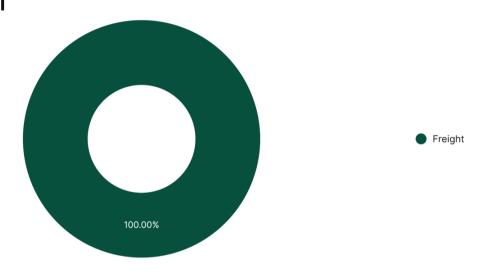
Activity	Emission Factor Num	Quantity	Unité (k	Impact g CO₂ eq)	Percentage (%)
Electricity usage during material transformation (steel)	3	158.73	kWh	114.78	99.00 %
Electricity usage during material transformation (polypropylene)	3	1.6	kWh	1.16	1.00 %

TOTAL	115.93	100.00 %
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Climate Change - Transportation and Distribution

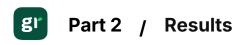


Activity	Emission Factor Num	Quantity	Unité (k	Impact g CO ₂ eq)	Percentage (%)
Freight	4	19.58	kg	4.94	100.00 %

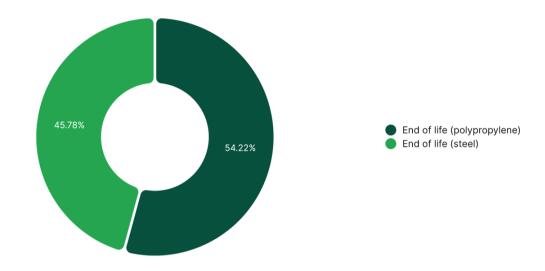
TOTAL 4.94 100.00 %







Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Unité (kg	Impact (CO ₂ eq)	Percentage (%)
End of life (polypropylene)	5	0.78	kg	1.4	54.22 %
End of life (steel)	6	18.8	kg	1.18	45.78 %

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TOTAL	2.58	100.00 %





