Life Cycle Analyses

PMFESTW BC





Summary

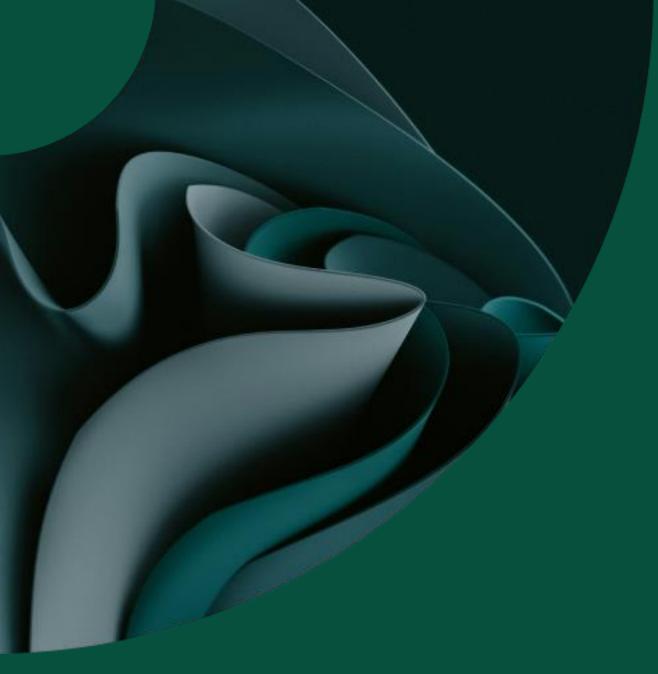


01 Methodology



02 Results





Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

Impact Indicator

The impact is measured through the "IPCC 2021 GWP100" method

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Life Cycle Analyses

Cradle to grave





Emission Factor Inventory

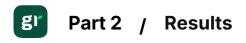
Nu m	Emission Factor	Source	Value	Unit
1	market for cement, Portland	ECOINVENT 3.10	0.9440584 08	kg
2	Polypropylene, granulate Market activity	ECOINVENT 3.10	3.51619699 3	kg
3	Hardwood lumber 1 inch sustainable forestry 1kg RER	BASE EMPREINTE ADEME 3.0	0.531144	kg
4	Steel, low-alloyed Ordinary transforming activity	ECOINVENT 3.10	2.20330156 7	kg
5	Acrylonitrile-butadiene- styrene copolymer Ordinary transforming activity	ECOINVENT 3.10	4.53371834 6	kg
6	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.7231	kWh
7	Freight Boat From CN to FR	WELOW EXPERTS 1.0	0.2522727 8	kg
8	treatment of waste cement- fibre slab, dismantled, Wasteipal incineration	ECOINVENT 3.10	0.0152938 26	kg
9	polyethylene/polypropylene product Ordinary	ECOINVENT 3.10	1.78353257 5	kg
10	Residues, MSWI, waste plastic, consumer electronics Ordinary transforming activity	ECOINVENT 3.10	0.3620299 477	kg
11	Waste reinforcement steel Ordinary transforming activity	ECOINVENT 3.10	0.0627342 7595	kg
12	Packaging - Wood - Average end of life in the EPR scheme - Impacts	BASE CARBONE ADEME 22.0	0.269	kg



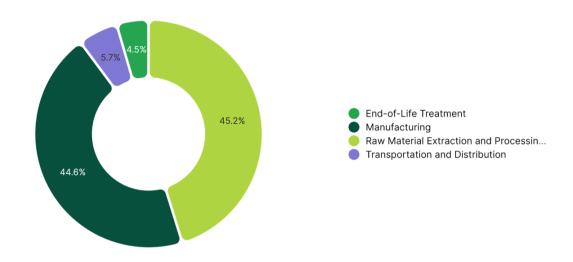




Results



Climate Change



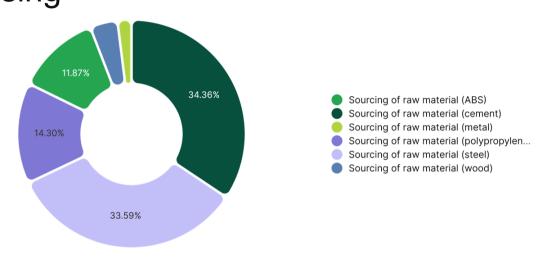
Step	Impact (kg CO ₂ eq)	Percentage (%)
Manufacturing	11.62	45.49 %
Raw Material Extraction and Processing	11.33	44.36 %
Transportation and Distribution	1.49	5.83 %
End-of-Life Treatment	1.1	4.32 %

TOTAL		25,	55	100.00 %





Climate Change - Raw Material Extraction and Processing

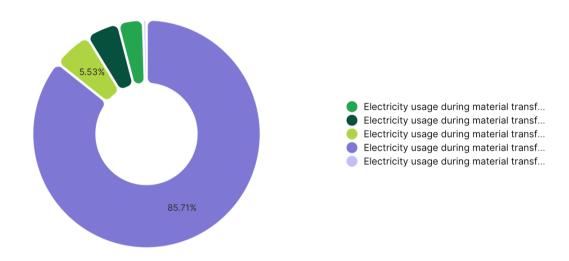


Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (cement)	1	4.96	4.68	41.29 %
Sourcing of raw material (steel)	4	1.95	4.29	37.86 %
Sourcing of raw material (polypropylene)	2	0.52	1.83	16.11 %
Sourcing of raw material (ABS)	5	0.06	0.29	2.60 %
Sourcing of raw material (wood)	3	0.46	0.24	2.14 %





Climate Change - Manufacturing



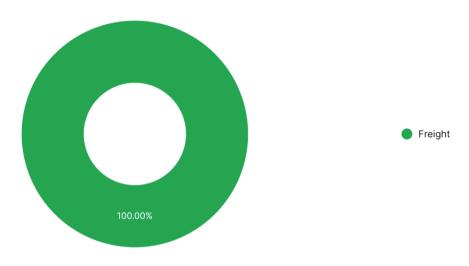
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (steel)	6	14.95	10.81	93.00 %
Electricity usage during material transformation (polypropylene)	6	0.96	0.7	6.00 %
Electricity usage during material transformation (ABS)	6	0.12	0.09	0.75 %
Electricity usage during material transformation (wood)	6	0.04	0.03	0.26 %

TOTAL		11.62	100.00 %





Climate Change - Transportation and Distribution



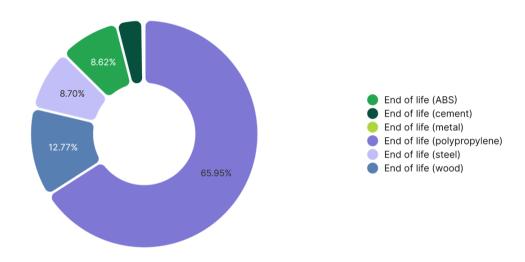
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Freight	7	5.9	1.49	100.00 %

TOTAL 1.49 100.00 %





Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
End of life (polypropylene)	9	0.47	0.84	76.24 %
End of life (steel)	11	1.77	O.11	10.06 %
End of life (wood)	12	0.3	0.08	7.19 %
End of life (cement)	8	3.3	0.05	4.58 %
End of life (ABS)	10	0.06	0.02	1.93 %

TOTAL	1.1	100.00 %
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