Life Cycle Analyses

PMOSLO





Summary

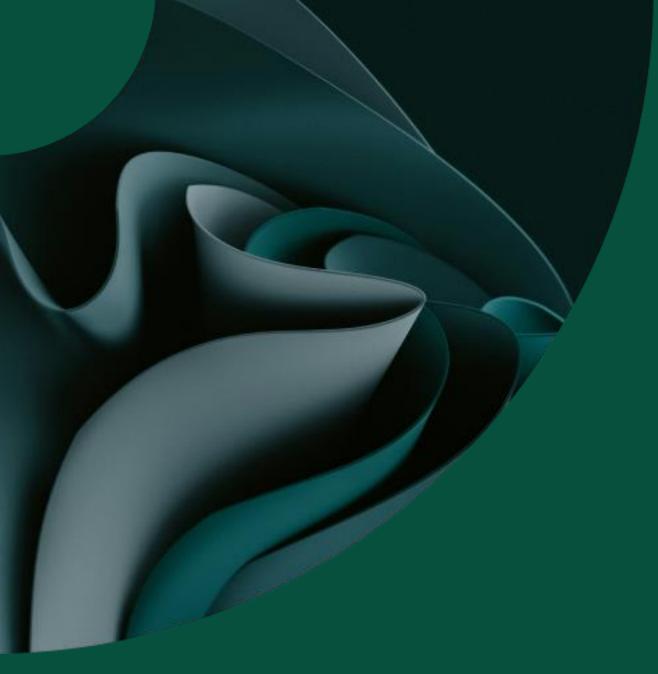


01 Methodology



02 Results





Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

Impact Indicator

The impact is measured through the "IPCC 2021 GWP100" method

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Life Cycle Analyses

Cradle to grave





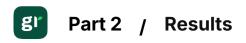
Emission Factor Inventory

Nu m	Emission Factor	Source	Value	Unit
1	Hardwood lumber 1 inch sustainable forestry 1kg RER	BASE EMPREINTE ADEME 3.0	0.531144	kg
2	Steel, low-alloyed Ordinary transforming activity	ECOINVENT 3.10	2.20330156 7	kg
3	Acrylonitrile-butadiene- styrene copolymer Ordinary transforming activity	ECOINVENT 3.10	4.53371834 6	kg
4	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.7231	kWh
5	Freight Boat From CN to FR	WELOW EXPERTS 1.0	O.2522727 8	kg
6	Residues, MSWI, waste plastic, consumer electronics Ordinary transforming activity	ECOINVENT 3.10	0.3620299 477	kg
7	Ordinary transforming activity Packaging - Wood - Average end of life in the EPR scheme - Impacts	BASE CARBONE ADEME 22.0	0.269	kg
8	Waste reinforcement steel Ordinary transforming activity	ECOINVENT 3.10	O.0627342 7595	kg

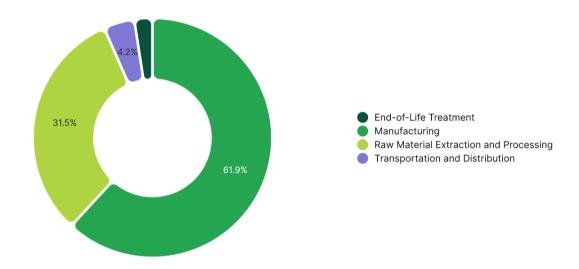




Results



Climate Change



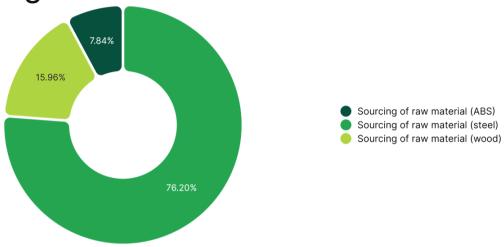
Step	Impact (kg CO ₂ eq)	Percentage (%)
Manufacturing	39.71	61.87 %
Raw Material Extraction and Processing	20.23	31.52 %
Transportation and Distribution	2.67	4.17 %
End-of-Life Treatment	1.57	2.44 %





Climate Change - Raw Material Extraction and

Processing

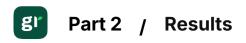


Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (steel)	2	7	15.41	76.20 %
Sourcing of raw material (wood)	1	6.08	3.23	15.96 %
Sourcing of raw material (ABS)	3	0.35	1.59	7.84 %

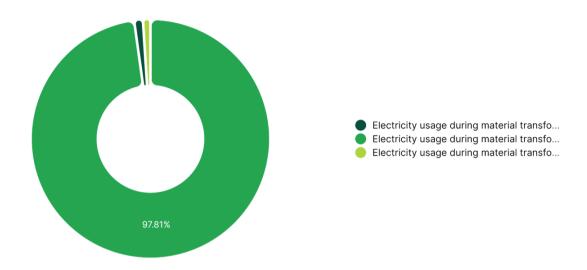
TOTAL		20.23	100.00 %







Climate Change - Manufacturing

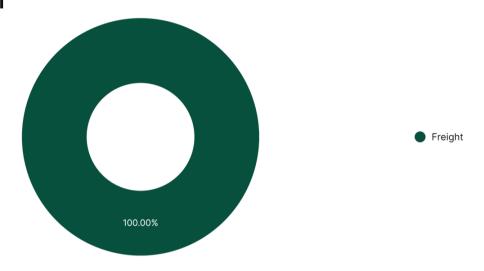


Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (steel)	4	53.71	38.84	97.81 %
Electricity usage during material transformation (ABS)	4	0.65	0.47	1.18 %
Electricity usage during material transformation (wood)	4	0.55	0.4	1.01 %





Climate Change - Transportation and Distribution



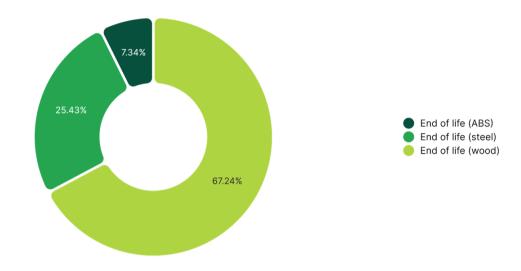
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Freight	5	10.6	2.67	100.00 %

TOTAL 2.67 100.00 %





Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
End of life (wood)	7	3.92	1.06	67.24 %
End of life (steel)	8	6.36	0.4	25.43 %
End of life (ABS)	6	0.32	0.12	7.34 %

TOTAL 1.57 10	00.00 %
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