# Life Cycle Analyses

LEDSMART N





# Summary



01 Methodology



02 Results



# Methodology

#### **Environmental Impact Assessment**

#### **Functional unit**

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

#### **Impact Indicator**

The impact is measured through the "IPCC 2021 GWP100" method

# Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

#### Life Cycle Analyses

Cradle to grave





## **Emission Factor Inventory**

Nu m	Emission Factor	Source	Value	Unit
1	Polyethylene, linear low density, granulate   Ordinary transforming activity	ECOINVENT 3.10	3.0739072 94	kg
2	market for copper, anode	ECOINVENT 3.10	6.2099597 97	kg
3	Steel, low-alloyed   Ordinary transforming activity	ECOINVENT 3.10	2.36461269 1	kg
4	Silicone product   Market activity	ECOINVENT 3.10	3.67823119	kg
5	Electricity   Total (Scope 2 & 3)   People's Republic of China	IEA 2023	0.7231	kWh
6	Freight   Boat   From CN to FR	WELOW EXPERTS 1.0	0.2522727 8	kg
7	Tinplate scrap, sorted   Ordinary transforming activity	ECOINVENT 3.10	0.0335237 8077	kg
8	market for scrap copper Waste	ECOINVENT 3.10	0.0350776 8	kg
9	polyethylene/polypropylene product   Ordinary	ECOINVENT 3.10	1.78353257 5	kg

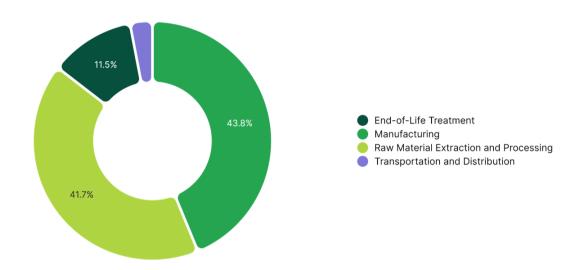








# Climate Change



Step	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Manufacturing	2.3	43.78 %
Raw Material Extraction and Processing	2.19	41.68 %
End-of-Life Treatment	0.61	11.52 %
Transportation and Distribution	0.16	3.02 %

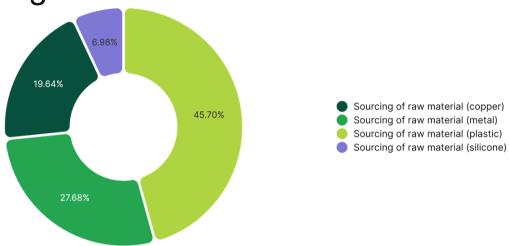
<b>TOTAL</b> 5,26	100.00 %
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Climate Change - Raw Material Extraction and

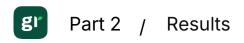
**Processing** 



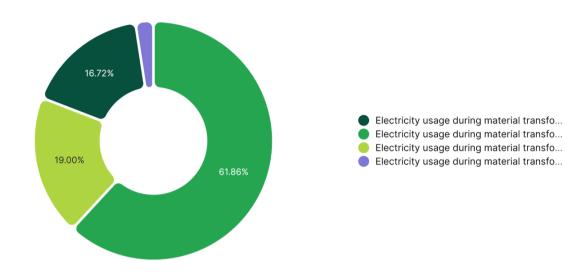
Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (plastic)	1	0.33	1	45.70 %
Sourcing of raw material (metal)	3	0.26	0.61	27.68 %
Sourcing of raw material (copper)	2	0.07	0.43	19.64 %
Sourcing of raw material (silicone)	4	0.04	0.15	6.98 %







## Climate Change - Manufacturing



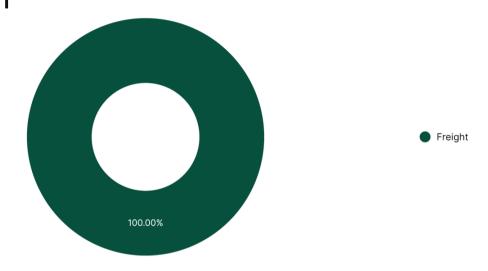
Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Electricity usage during material transformation (metal)	5	1.97	1.42	61.86 %
Electricity usage during material transformation (plastic)	5	0.6	0.44	19.00 %
Electricity usage during material transformation (copper)	5	0.53	0.38	16.72 %
Electricity usage during material transformation (silicone)	5	0.08	0.06	2.43 %

TOTAL 2.3		100.00 %
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# Climate Change - Transportation and Distribution



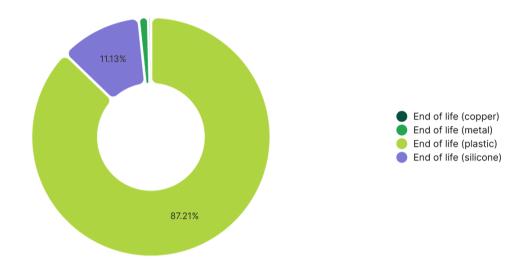
Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	6	0.63	158.93	100.00 %

TOTAL 158.93 100.00 %





## Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (plastic)	9	0.3	528.1	87.21 %
End of life (silicone)	9	0.04	67.42	11.13 %
End of life (metal)	7	0.23	7.81	1.29 %
End of life (copper)	8	0.06	2.21	0.36 %

TOTAL	605.55	100.00 %





