

Life Cycle Analyses

DDFIL21M



Summary



01 | Methodology



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01

Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

Impact Indicator

The impact is measured through the "IPCC 2021 GWP100" method

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Life Cycle Analyses

Cradle to grave

Emission Factor Inventory

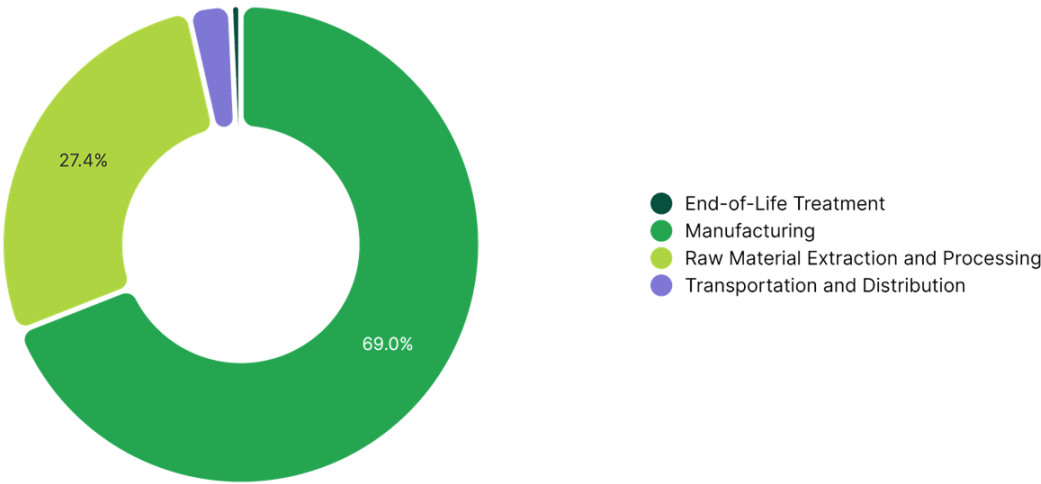
Num	Emission Factor	Source	Value	Unit
1	Steel, low-alloyed Ordinary transforming activity	ECOINVENT 3.10	2.203301567	kg
2	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.7231	kWh
3	Freight Boat From CN to FR	WELOW EXPERTS 1.0	0.25227278	kg
4	Waste reinforcement steel Ordinary transforming activity	ECOINVENT 3.10	0.06273427595	kg

02

Results

Wall literature Display

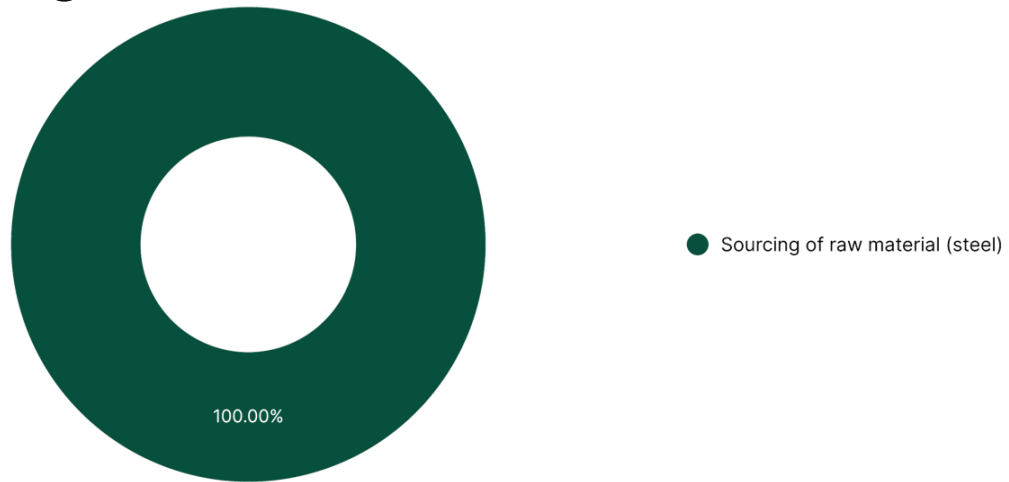
Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Manufacturing	36.64	69.04 %
Raw Material Extraction and Processing	14.54	27.40 %
Transportation and Distribution	1.51	2.85 %
End-of-Life Treatment	0.38	0.71 %
TOTAL	53,07	100.00 %

Wall literature Display

Climate Change - Raw Material Extraction and Processing



Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (steel)	1	6.6	14.54	100.00 %
TOTAL			14.54	100.00 %

Wall literature Display

Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (steel)	2	50.67	36.64	100.00 %
TOTAL			36.64	100.00 %

Wall literature Display

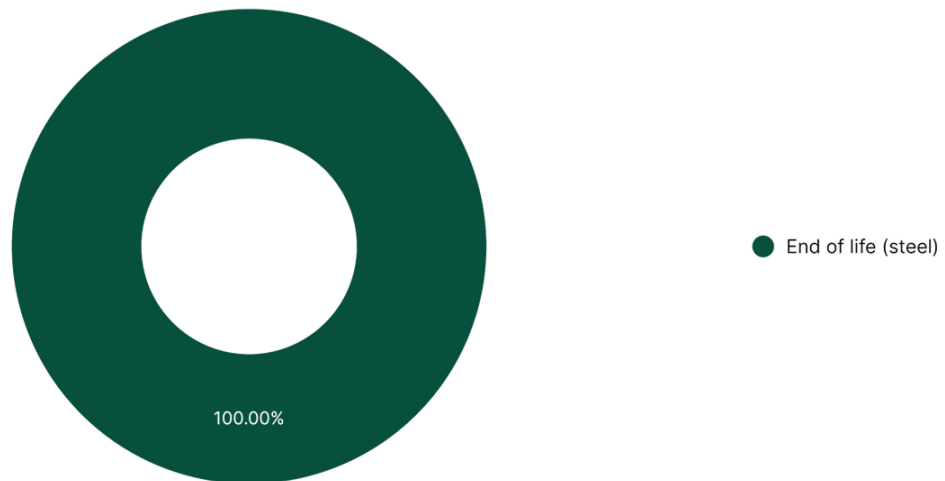
Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Freight	3	6	1.51	100.00 %
TOTAL			1.51	100.00 %

Wall literature Display

Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (steel)	4	6	376.41	100.00 %
TOTAL			376.41	100.00 %

