# Life Cycle Analyses

ODSTAND W





# Summary



**01** Methodology



02 Results





# Methodology

### **Environmental Impact Assessment**

#### **Functional unit**

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

#### **Impact Indicator**

The impact is measured through the "IPCC 2021 GWP100" method

# Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

### Life Cycle Analyses

Cradle to grave





# **Emission Factor Inventory**

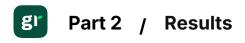
Nu m	Emission Factor	Source	Value	Unit
1	Aluminium, primary, ingot   Ordinary transforming activity	ECOINVENT 3.10	7.60562318 8	kg
2	Hardwood lumber   1kg   unspecified	BASE EMPREINTE ADEME 3.0	1.09752	kg
3	Silicone product   Market activity	ECOINVENT 3.10	3.67823119	kg
4	Electricity   Total (Scope 2 & 3)   People's Republic of China	IEA 2023	0.7231	kWh
5	Freight   Boat   From CN to FR Waste	WELOW EXPERTS 1.0	0.2522727 8	kg
6	polyethylene/polypropylene product   Ordinary	ECOINVENT 3.10	1.78353257 5	kg
7	transforming activity Waste aluminium   Ordinary transforming activity	ECOINVENT 3.10	0.0255540 4932	kg
8	Packaging - Wood - Average end of life in the EPR scheme - Impacts	BASE CARBONE ADEME 22.0	0.269	kg



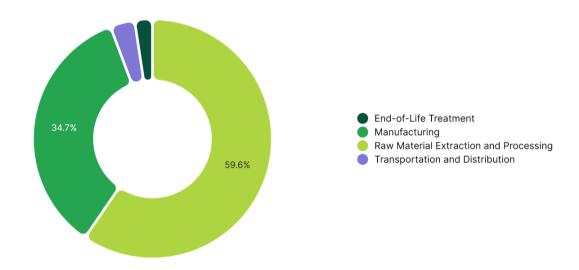




# Results



## Climate Change



Step	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Raw Material Extraction and Processing	2.17	59.56 %
Manufacturing	1.27	34.72 %
Transportation and Distribution	0.12	3.32 %
End-of-Life Treatment	0.09	2.39 %

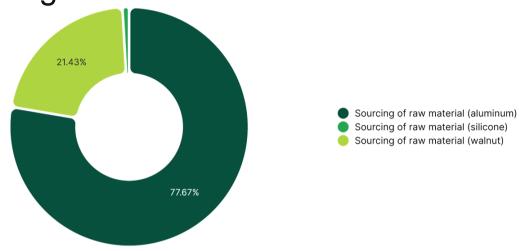
TOTAL 3.65 100
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Climate Change - Raw Material Extraction and

**Processing** 



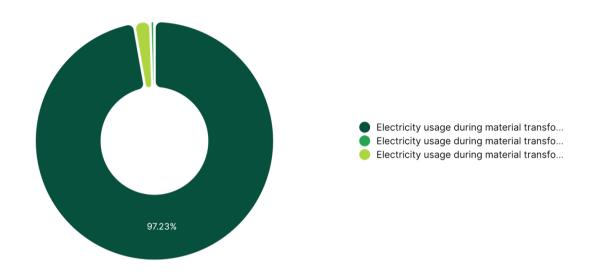
Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (aluminum)	1	0.22	1.69	77.67 %
Sourcing of raw material (walnut)	2	0.42	0.47	21.43 %
Sourcing of raw material (silicone)	3	5.28 · 10^-3	0.02	0.89 %







## Climate Change - Manufacturing



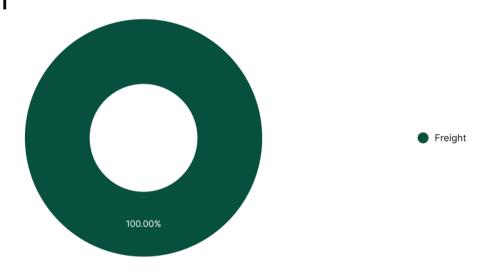
Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Electricity usage during material transformation (aluminum)	4	1.7	1.23	97.23 %
Electricity usage during material transformation (walnut)	4	0.04	0.03	2.21 %
Electricity usage during material transformation (silicone)	4	9.8 · 10^-3	7.08 · 10^-3	0.56 %

TOTAL 1.27 100.00 %





# Climate Change - Transportation and Distribution



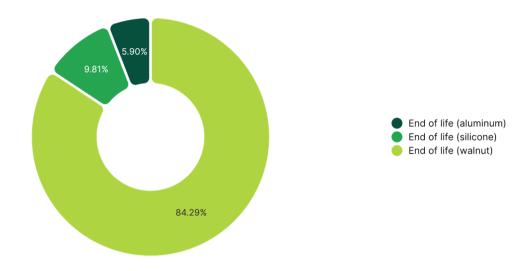
Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	5	0.48	121.09	100.00 %

TOTAL 121.09 100.00 %





## Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (walnut)	8	0.27	73.6	84.29 %
End of life (silicone)	6	4.8 · 10^-3	8.56	9.81 %
End of life (aluminum)	7	0.2	5.15	5.90 %





