# Life Cycle Analyses

POPLAT





## Summary



**01** Methodology



02 Results





# Methodology



## Summary



**01** Methodology



02 Results

#### **Emission Factor Inventory**

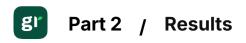
Nu m	Emission Factor	Source	Value	Unit
1	Polyurethane, rigid foam   Ordinary transforming activity	ECOINVENT 3.10	4.60	kg
2	Polyvinylchloride, emulsion polymerised   Ordinary transforming activity	ECOINVENT 3.10	2.63	kg
3	Nylon 6   Ordinary transforming activity	ECOINVENT 3.10	9.27	kg
4	Polyester filament   finished   at plant   100% polyester	BASE EMPREINTE ADEME 3.0	10.03	kg
5	Electricity   Total (Scope 2 & 3)   People's Republic of China	IEA 2023	0.72	kWh
6	Freight   Boat   From CN to FR	WELOW EXPERTS 1.0	0.25	kg
7	Waste yarn and waste textile   Ordinary transforming activity	ECOINVENT 3.10	0.00	kg
8	Waste polyvinylchloride product   Ordinary transforming activity	ECOINVENT 3.10	1.21	kg
9	Waste polyethylene/polypropylene product   Ordinary transforming activity	ECOINVENT 3.10	1.78	kg



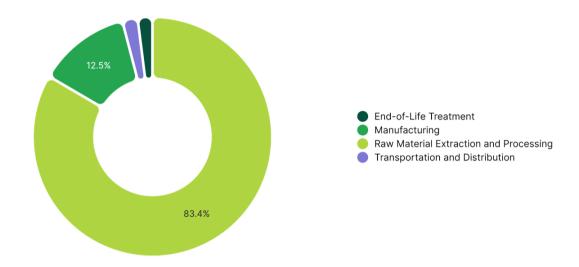




# Results



### Climate Change

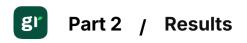


Step	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Raw Material Extraction and Processing	1.32	83.42 %
Manufacturing	0.2	12.53 %
Transportation and Distribution	0.03	2.07 %
End-of-Life Treatment	0.03	1.99 %

TOTAL 1.59	)	100.00 %
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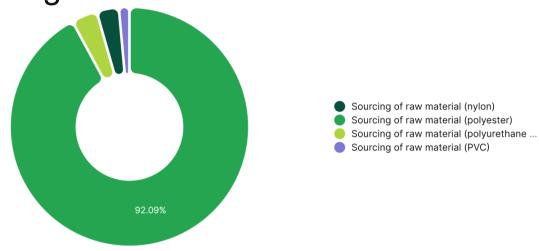






Climate Change - Raw Material Extraction and

**Processing** 



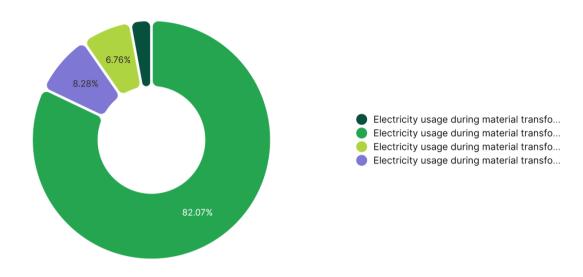
Activity	mission Factor Num	Quantity	Unité	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (polyester)	4	0.12	kg	1.22	92.09 %
Sourcing of raw material (polyurethane foam)	1	0.01	kg	0.05	3.48 %
Sourcing of raw material (nylon)	3	4.29 · 10^-3	kg	0.04	3.01 %
Sourcing of raw material (PVC)	2	7.15 · 10^-3	kg	0.02	1.42 %







#### Climate Change - Manufacturing



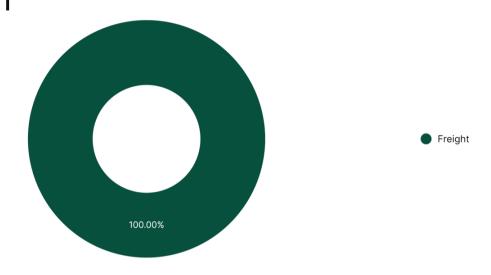
Activity	Emission Factor Num	Quantity	Unité	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Electricity usage during material transformation (polyester)	5	0.23	kWh	163.13	82.07 %
Electricity usage during material transformation (PVC)	5	0.02	kWh	16.45	8.28 %
Electricity usage during material transformation (polyurethane foam)	5	0.02	kWh	13.43	6.76 %
Electricity usage during material transformation (nylon)	5	7.96 · 10^-3	kWh	5.76	2.90 %

TOTAL	198.78	100.00 %





## Climate Change - Transportation and Distribution

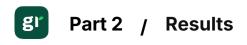


Activity	Emission Factor Num	Quantity	Unité	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	6	0.13	kg	32.8	100.00 %

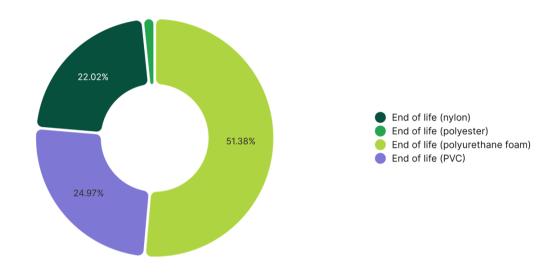
TOTAL 32.8 100.00 %







#### Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Unité	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (polyurethane foam)	9	9.1 · 10^-3	kg	16.23	51.38 %
End of life (PVC)	8	6.5 · 10^-3	kg	7.89	24.97 %
End of life (nylon)	9	3.89 · 10^-3	kg	6.96	22.02 %
End of life (polyester)	7	0.11	kg	0.51	1.63 %

TOTAL		31.59	100.00 %





