Life Cycle Analyses

MHELEVATOP





Summary



01 Methodology



02 Results





Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

Impact Indicator

The impact is measured through the "IPCC 2021 GWP100" method

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Life Cycle Analyses

Cradle to grave







Emission Factor Inventory

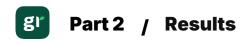
Nu m	Emission Factor	Source	Value	Unit
1	Aluminium, primary, ingot Ordinary transforming activity	ECOINVENT 3.10	7.60562318 8	kg
2	Silicone product Market activity	ECOINVENT 3.10	3.67823119	kg
3	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.7231	kWh
4	Freight Boat From CN to FR Waste	WELOW EXPERTS 1.0	0.2522727 8	kg
5	polyethylene/polypropylene product Ordinary	ECOINVENT 3.10	1.78353257 5	kg
6	transforming activity Waste aluminium Ordinary transforming activity	ECOINVENT 3.10	0.0255540 4932	kg



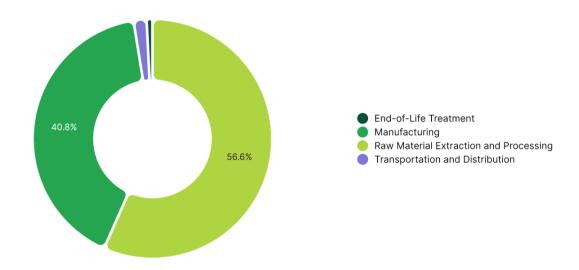




Results



Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Raw Material Extraction and Processing	11.57	56.64 %
Manufacturing	8.34	40.82 %
Transportation and Distribution	0.36	1.75 %
End-of-Life Treatment	0.16	0.79 %

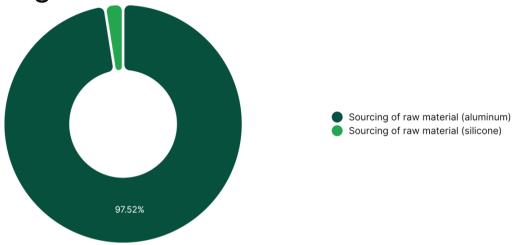
TOTAL		20.43	100.00 %





Climate Change - Raw Material Extraction and

Processing

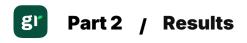


Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (aluminum)	1	1.48	11.29	97.52 %
Sourcing of raw material (silicone)	2	0.08	0.29	2.48 %

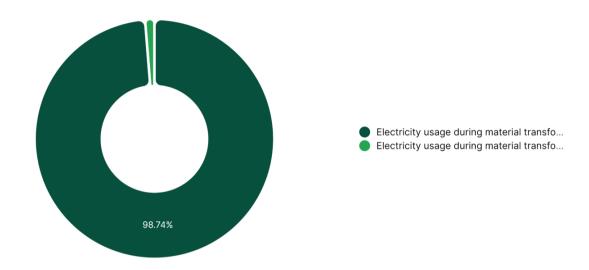
TOTAL		11.57	100.00 %







Climate Change - Manufacturing



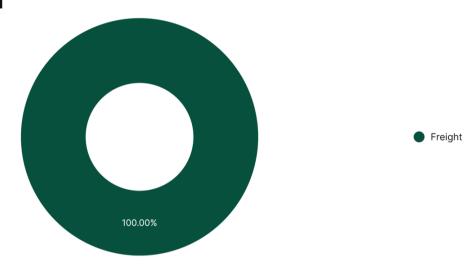
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (aluminum)	3	11.39	8.24	98.74 %
Electricity usage during material transformation (silicone)	3	0.14	0.1	1.26 %

TOTAL	8.34	100.00 %
TOTAL	0.54	100.00 %





Climate Change - Transportation and Distribution



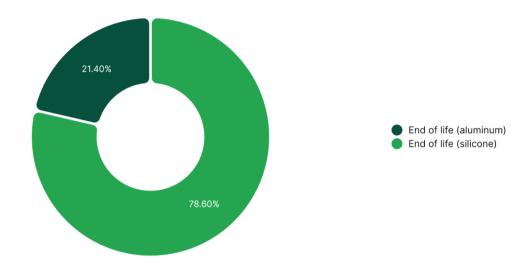
Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Freight	4	1.42	358.23	100.00 %

TOTAL 358.23 100.00 %





Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (silicone)	5	0.07	126.63	78.60 %
End of life (aluminum)	6	1.35	34.47	21.40 %





