Life Cycle Analyses

PMPLUIE BC





Summary



01 Methodology



02 Results



Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable. The functional unit of this analysis is ""

Impact Indicator

The impact is measured through the "" method

Electricity impact calculation method

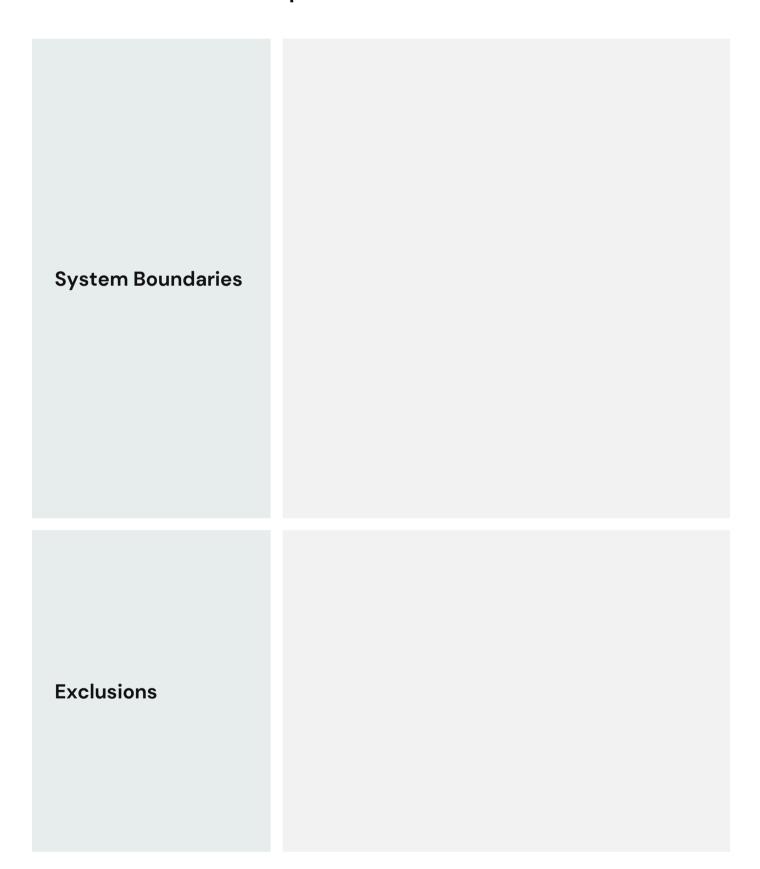
Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Hypothesis





Environmental Impact Assessment





Emission Factor Inventory

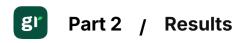
Nu m	Emission Factor	Source	Value	Unit
1	Polyurethane, rigid foam Ordinary transforming activity	ECOINVENT 3.10	4.6026845 O1	kg
2	Steel, low-alloyed Ordinary transforming activity	ECOINVENT 3.10	2.20330156 7	kg
3	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.7231	kWh
4	Freight Boat From CN to FR	WELOW EXPERTS 1.0	O.2522727 8	kg
5	Waste reinforcement steel Ordinary transforming activity Waste	ECOINVENT 3.10	0.0627342 7595	kg
6	polyethylene/polypropylene product Ordinary	ECOINVENT 3.10	1.78353257 5	kg
	transforming activity			



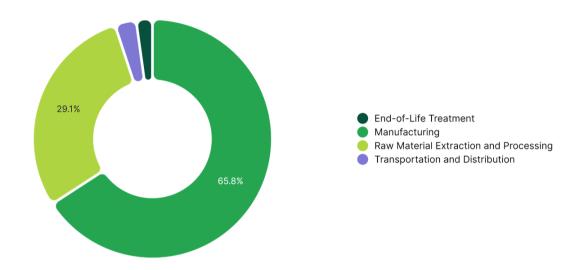




Results



Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Manufacturing	11.75	66.52 %
Raw Material Extraction and Processing	5.11	28.94 %
Transportation and Distribution	0.5	2.86 %
End-of-Life Treatment	0.3	1.68 %

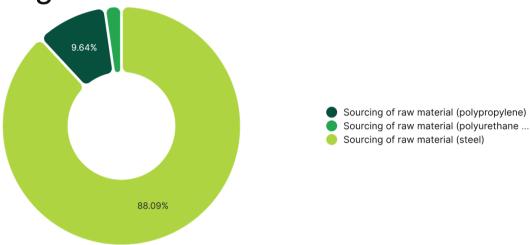
TOTAL	17,66	100.00 %





Climate Change - Raw Material Extraction and

Processing



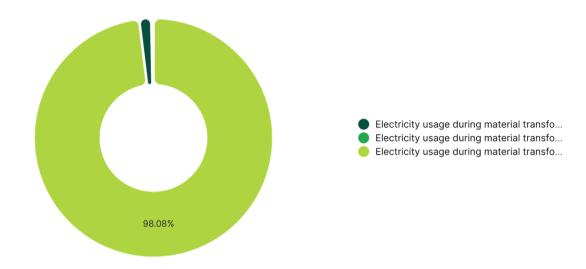
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (steel)	2	2.09	4.6	90.09 %
Sourcing of raw material (polyurethane foam)	1	O.11	0.51	9.91 %

TOTAL 5.11 100.00 %





Climate Change - Manufacturing



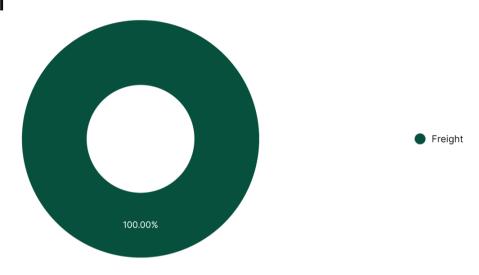
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (steel)	3	16.04	11.6	98.74 %
Electricity usage during material transformation (polyurethane foam)	3	0.2	0.15	1.26 %

TOTAL 11.75 100.00 %





Climate Change - Transportation and Distribution



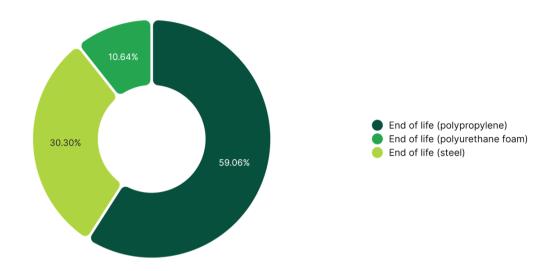
Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Freight	4	2	504.55	100.00 %

TOTAL 504.55 100.00 %





Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (polyurethane foam)	6	O.1	178.35	59.94 %
End of life (steel)	5	1.9	119.2	40.06 %

TOTAL		297.55	100.00 %





