Life Cycle Analyses

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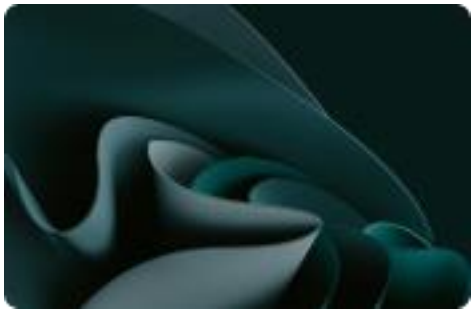
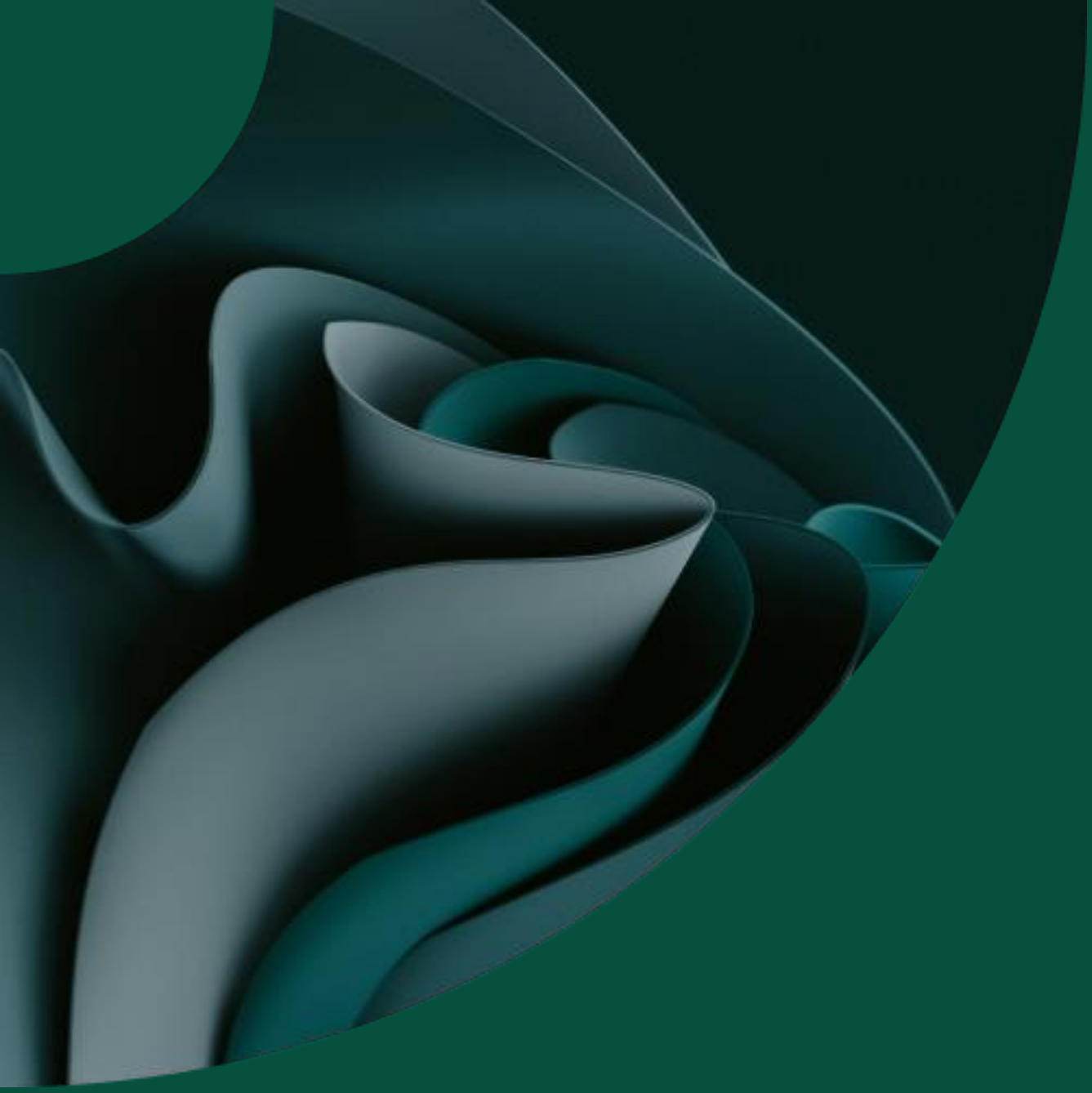
Summary





01 Methodology

Environmental Impact Assessment

Functional unit	The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.
Impact Indicator	The impact is measured through the "IPCC 2021 GWP100" method
Electricity impact calculation method	Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.
Life Cycle Analyses	Cradle to grave

Emission Factor Inventory

Num	Emission Factor	Source	Value	Unit
1	Hardwood lumber | 1 inch | sustainable forestry | 1kg | RER	BASE EMPREINTE ADEME 3.0	0.531144	kg
2	Steel, low-alloyed | Ordinary transforming activity	ECOINVENT 3.10	2.364612691	kg
3	Electricity | Total (Scope 2 & 3) | People's Republic of China	IEA 2023	0.7231	kWh
4	Freight | Boat | From CN to FR	WELOW EXPERTS 1.0	0.25227278	kg
5	Tinplate scrap, sorted | Ordinary transforming activity	ECOINVENT 3.10	0.033523780 77	kg
6	Packaging - Wood - Average end of life in the EPR scheme - Impacts	BASE CARBONE ADEME 22.0	0.269	kg

02 Results

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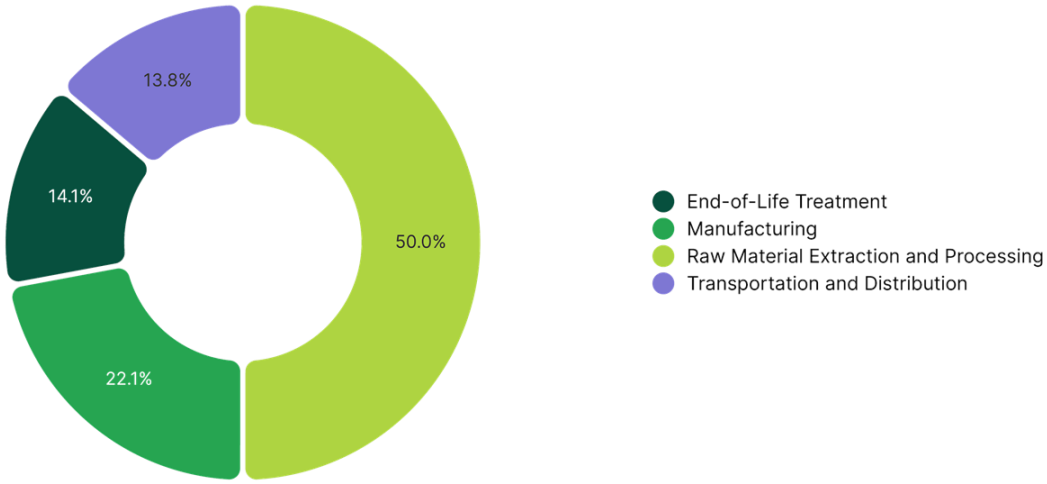
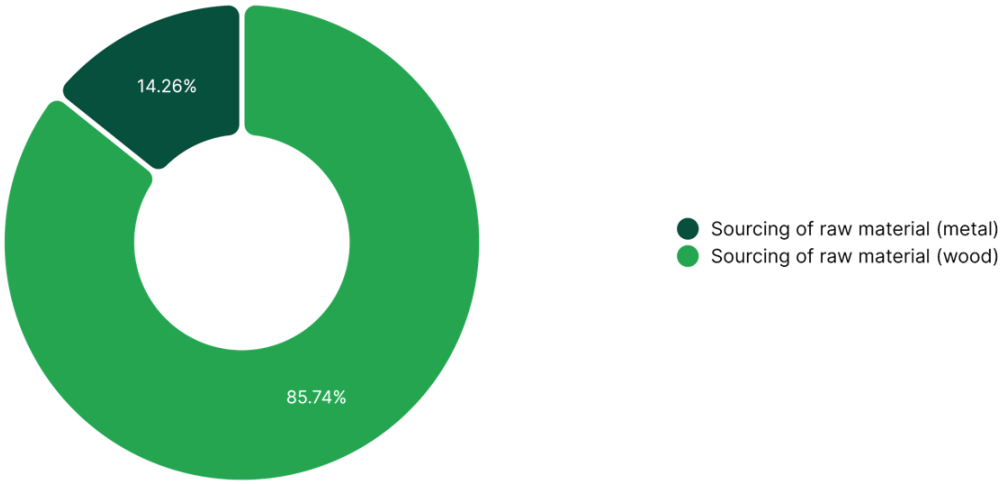
Climate Change



Step	Impact ($g\ CO_2\ eq$)	Percentage (%)
Raw Material Extraction and Processing	91.22	50.01 %
Manufacturing	40.23	22.06 %
End-of-Life Treatment	25.72	14.10 %
Transportation and Distribution	25.23	13.83 %
TOTAL	**182**	**100.00 %**

Hanger

Climate Change - Raw Material Extraction and Processing



Activity	Emission Factor Num	Quantity	Impact (g CO_2 eq)	Percentage (%)
Sourcing of raw material (wood)	1	0.15	78.21	85.74 %
Sourcing of raw material (metal)	2	5.5 · 10^-3	13.01	14.26 %
TOTAL			91.22	100.00 %

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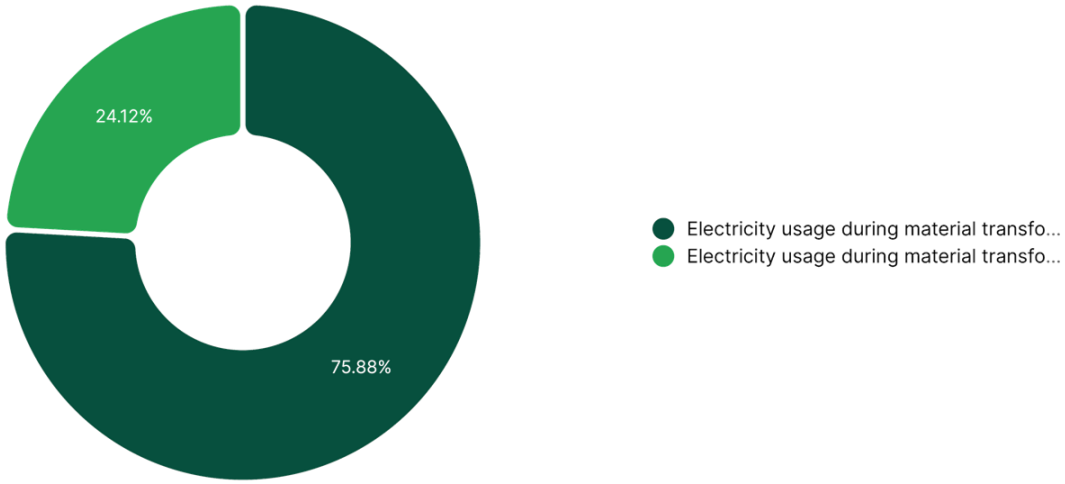
Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO_2 eq)	Percentage (%)
Electricity usage during material transformation (metal)	3	0.04	30.53	75.88 %
Electricity usage during material transformation (wood)	3	0.01	9.7	24.12 %
TOTAL			40.23	100.00 %

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Climate Change - Transportation and Distribution

Activity	Emission Factor Num	Quantity	Impact (g CO_2 eq)	Percentage (%)
Freight	4	0.1	25.23	100.00 %
TOTAL			25.23	100.00 %

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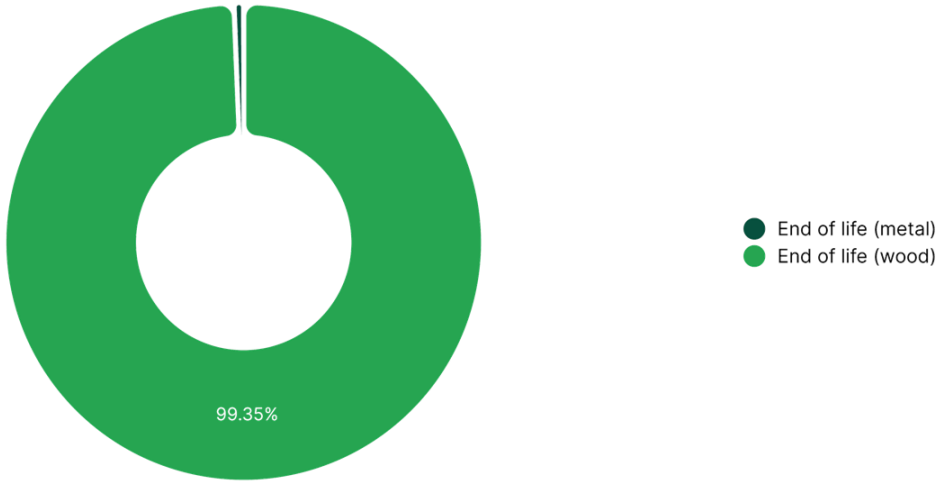
Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO_2 eq)	Percentage (%)
End of life (wood)	6	0.1	25.56	99.35 %
End of life (metal)	5	5 · 10^-3	0.17	0.65 %
TOTAL			25.72	100.00 %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