Life Cycle Analyses

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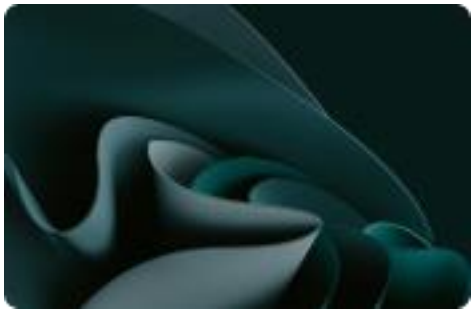
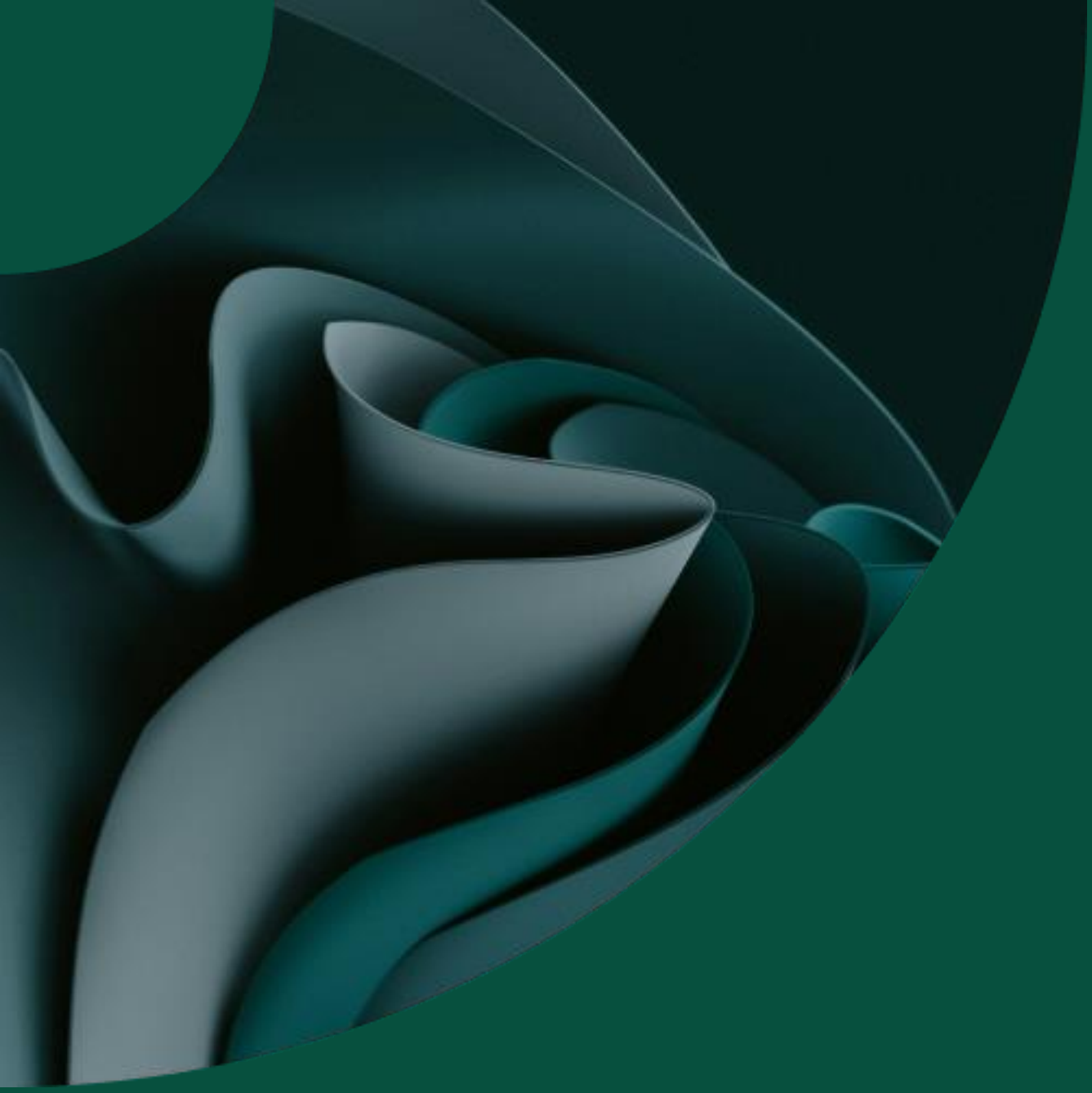
Summary





01 Methodology

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Environmental Impact Assessment

Functional unit	The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.
Impact Indicator	The impact is measured through the "IPCC 2021 GWP100" method
Electricity impact calculation method	Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.
Life Cycle Analyses	Cradle to grave

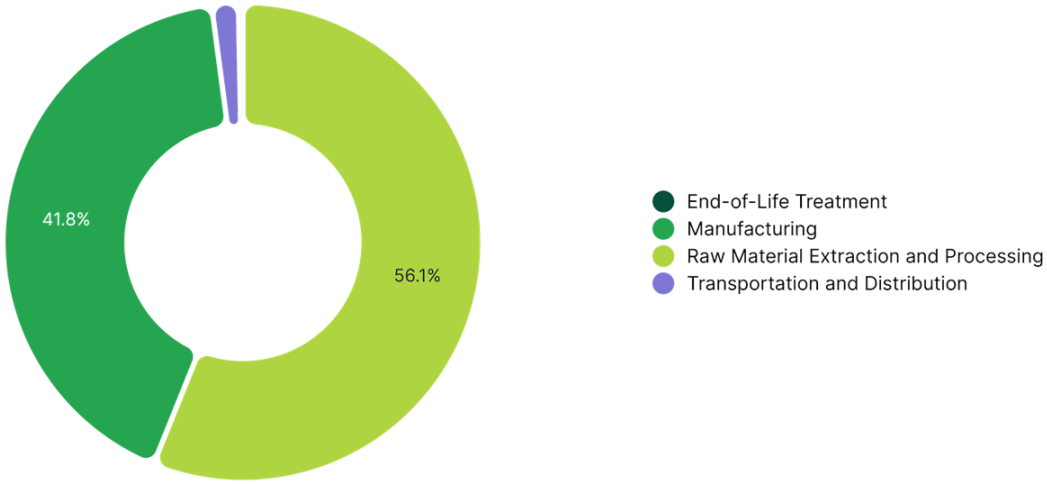
Emission Factor Inventory

Num	Emission Factor	Source	Value	Unit
1	market for cast iron	ECOINVENT 3.10	1.93542914	kg
2	Aluminium, primary, ingot | Ordinary transforming activity	ECOINVENT 3.10	7.605623188	kg
3	Acrylonitrile-butadiene-styrene copolymer | Ordinary transforming activity	ECOINVENT 3.10	4.533718346	kg
4	Electricity | Total (Scope 2 & 3) | People's Republic of China	IEA 2023	0.7231	kWh
5	Freight | Boat | From CN to FR	WELOW EXPERTS 1.0	0.25227278	kg
6	Waste aluminium | Ordinary transforming activity	ECOINVENT 3.10	0.02555404932	kg
7	Residues, MSWI, waste plastic, consumer electronics | Ordinary transforming activity	ECOINVENT 3.10	0.3620299477	kg
8	Waste disposal | Metal | Average	UK GHG CONVERSION FACTOR 2024	0.0191	kg

02 Results

Monitor arm

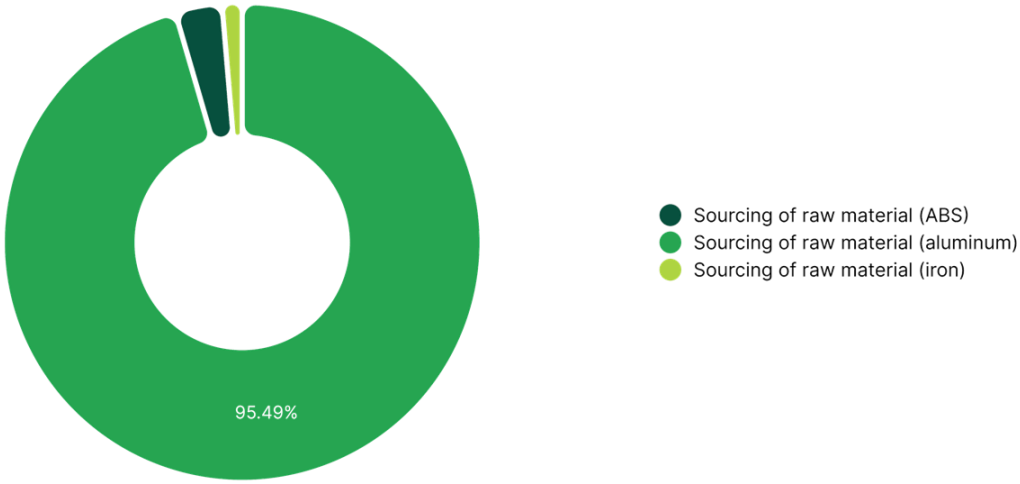
Climate Change



Step	Impact ($kg\ CO_2\ eq$)	Percentage (%)
Raw Material Extraction and Processing	36.51	56.11 %
Manufacturing	27.2	41.80 %
Transportation and Distribution	1.17	1.79 %
End-of-Life Treatment	0.19	0.30 %
TOTAL	65,07	**100.00 %**

Monitor arm

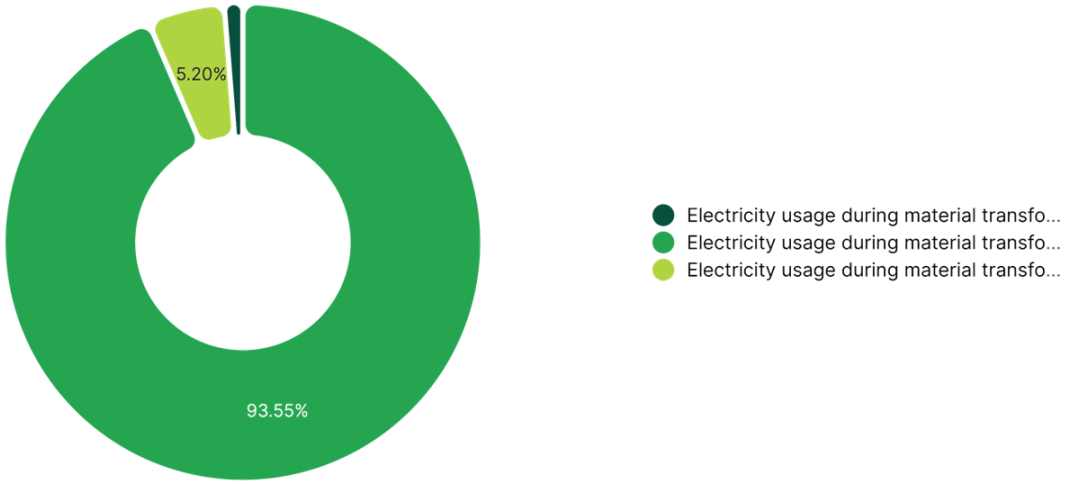
Climate Change - Raw Material Extraction and Processing



Activity	Emission Factor Num	Quantity	Impact (kg CO_2 eq)	Percentage (%)
Sourcing of raw material (aluminum)	2	4.58	34.86	95.49 %
Sourcing of raw material (ABS)	3	0.25	1.15	3.16 %
Sourcing of raw material (iron)	1	0.25	0.49	1.35 %
TOTAL			36.51	100.00 %

Monitor arm

Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (kg CO_2 eq)	Percentage (%)
Electricity usage during material transformation (aluminum)	4	35.19	25.44	93.55 %
Electricity usage during material transformation (iron)	4	1.95	1.41	5.20 %
Electricity usage during material transformation (ABS)	4	0.47	0.34	1.26 %
TOTAL			27.2	100.00 %

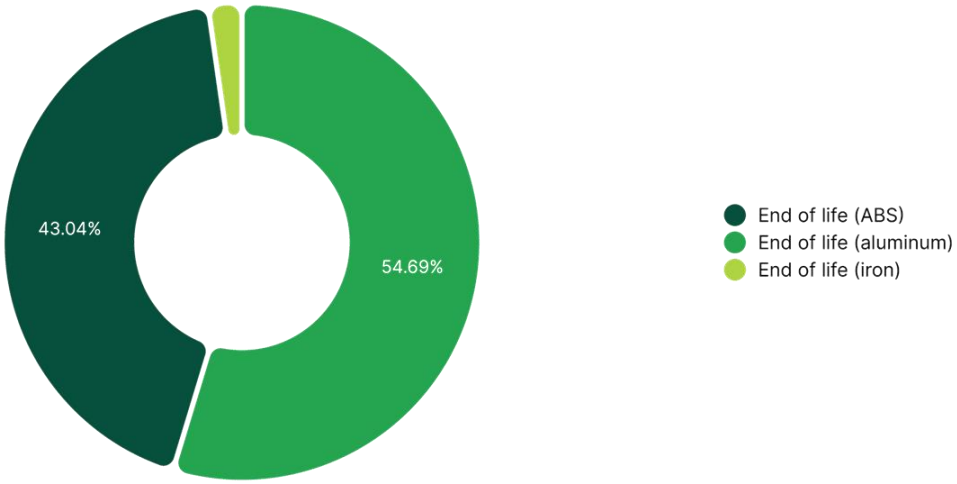
Monitor arm

Climate Change - Transportation and Distribution

Activity	Emission Factor Num	Quantity	Impact (kg CO_2 eq)	Percentage (%)
Freight	5	4.63	1.17	100.00 %
TOTAL			1.17	100.00 %

Monitor arm

Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO_2 eq)	Percentage (%)
End of life (aluminum)	6	4.17	106.48	54.69 %
End of life (ABS)	7	0.23	83.81	43.04 %
End of life (iron)	8	0.23	4.42	2.27 %
TOTAL			194.72	100.00 %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