Life Cycle Analyses

MHFEET N





Summary



01 Methodology



02 Results





Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

Impact Indicator

The impact is measured through the "IPCC 2021 GWP100" method

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Life Cycle Analyses

Cradle to grave





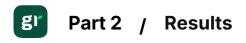
Emission Factor Inventory

Nu m	Emission Factor	Source	Value	Unit
1	Ethylene vinyl acetate copolymer Ordinary transforming activity	ECOINVENT 3.10	2.86777611 9	kg
2	Softwood lumber 1kg unspecified	BASE EMPREINTE ADEME 3.0	0.621811	kg
3	Electricity Total (Scope 2 & 3) People's Republic of China	IEA 2023	0.7231	kWh
4	Freight Boat From CN to FR	WELOW EXPERTS 1.0	O.2522727 8	kg
5	Packaging - Wood - Average end of life in the EPR scheme - Impacts	BASE CARBONE ADEME 22.0	0.269	kg
6	Residues, MSWI, waste plastic, mixture Ordinary transforming activity	ECOINVENT 3.10	0.3620299 477	kg

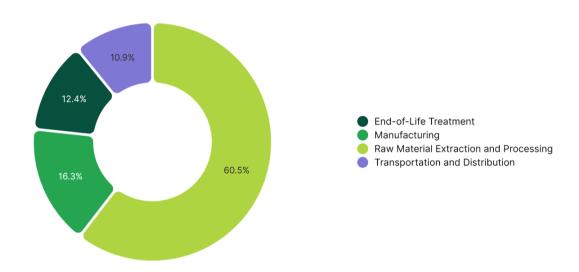




Results



Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Raw Material Extraction and Processing	3.5	60.46 %
Manufacturing	0.94	16.26 %
End-of-Life Treatment	0.72	12.40 %
Transportation and Distribution	0.63	10.88 %

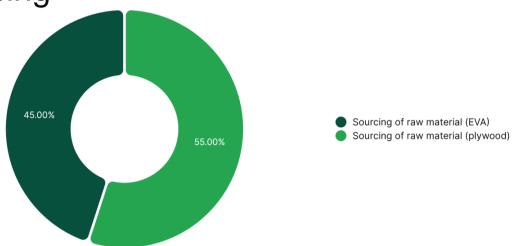
TOTAL			5.8	100.00 %





Climate Change - Raw Material Extraction and

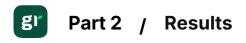
Processing



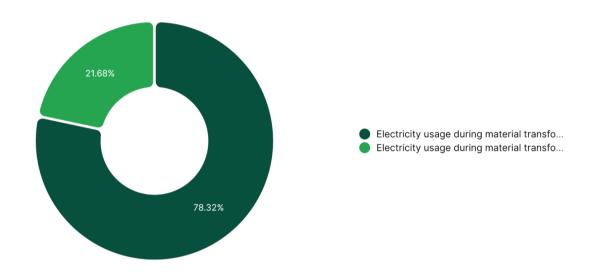
Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (plywood)	2	3.1	1.93	55.00 %
Sourcing of raw material (EVA)	1	0.55	1.58	45.00 %







Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (EVA)	3	1.02	738.16	78.32 %
Electricity usage during material transformation (plywood)	3	0.28	204.29	21.68 %

TOTAL	942.45	100.00 %





Climate Change - Transportation and Distribution



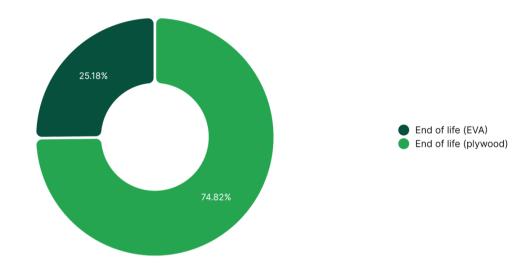
Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Freight	4	2.5	630.68	100.00 %

TOTAL 630.68 100.00 %





Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (plywood)	5	2	538	74.82 %
End of life (EVA)	6	0.5	181.01	25.18 %

TOTAL	719.01	100.00 %
IOIAL	710.01	100.00 %





