# Life Cycle Analyses

PMTREE BC





# Summary



**01** Methodology



02 Results



# Methodology

### **Environmental Impact Assessment**

#### **Functional unit**

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). Therefore, the functional unit shall be clearly defined and measurable.

#### **Impact Indicator**

The impact is measured through the "IPCC 2021 GWP100" method

# Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

#### Life Cycle Analyses

Cradle to grave





## **Emission Factor Inventory**

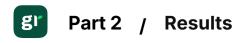
Nu m	Emission Factor	Source	Value	Unit
1	Steel, low-alloyed   Ordinary transforming activity	ECOINVENT 3.10	2.36461269 1	kg
2	Acrylonitrile-butadiene- styrene copolymer   Ordinary transforming activity	ECOINVENT 3.10	4.53371834 6	kg
3	Hardwood lumber   1 inch   sustainable forestry   1kg   RER	BASE EMPREINTE ADEME 3.0	0.531144	kg
4	Electricity   Total (Scope 2 & 3)   People's Republic of China	IEA 2023	0.7231	kWh
5	Freight   Boat   From CN to FR	WELOW EXPERTS 1.0	O.2522727 8	kg
6	Tinplate scrap, sorted   Ordinary transforming activity	ECOINVENT 3.10	0.0335237 8077	kg
7	Packaging - Wood - Average end of life in the EPR scheme - Impacts	BASE CARBONE ADEME 22.0	0.269	kg
8	Residues, MSWI, waste plastic, consumer electronics   Ordinary transforming activity	ECOINVENT 3.10	0.3620299 477	kg



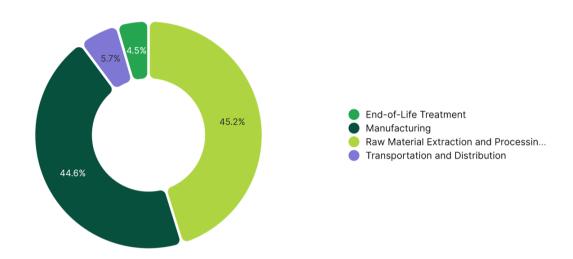




# Results



## Climate Change

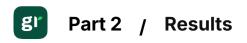


Step	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Manufacturing	14.87	61.66 %
Raw Material Extraction and Processing	7.73	32.03 %
Transportation and Distribution	1.01	4.18 %
End-of-Life Treatment	0.51	2.13 %

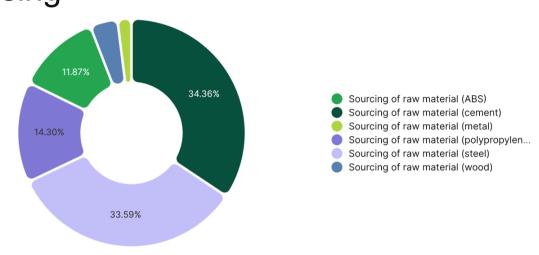
TOTAL	24,12	100.00 %
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# Climate Change - Raw Material Extraction and Processing

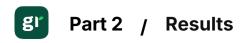


Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (metal)	1	2.64	6.24	80.80 %
Sourcing of raw material (wood)	3	2.42	1.28	16.62 %
Sourcing of raw material (ABS)	2	0.04	0.2	2.58 %

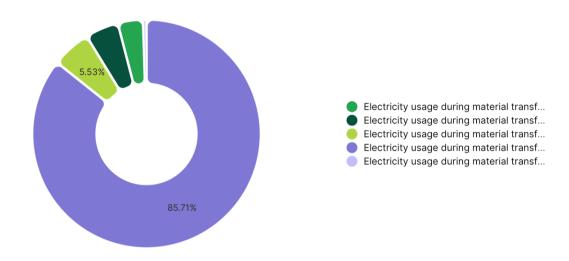
TOTAL 7.73 100.00 %







## Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Electricity usage during material transformation (metal)	4	20.27	14.65	98.53 %
Electricity usage during material transformation (wood)	4	0.22	0.16	1.07 %
Electricity usage during material transformation (ABS)	4	0.08	0.06	0.40 %

TOTAL	14.87	100.00 %





# Climate Change - Transportation and Distribution



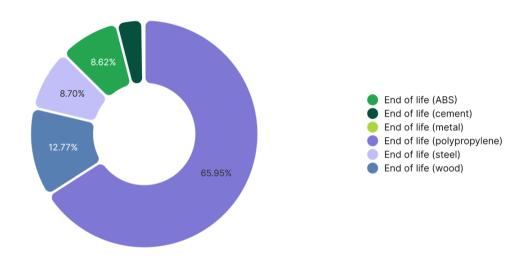
Activity	Emission Factor Num	Quantity	Impact (kg CO <sub>2</sub> eq)	Percentage (%)
Freight	5	4	1.01	100.00 %

TOTAL 1.01 100.00 %





## Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (wood)	7	1.56	419.64	81.55 %
End of life (metal)	6	2.4	80.46	15.64 %
End of life (ABS)	8	0.04	14.48	2.81 %

TOTAL		514.58	100.00 %





